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PATENT APPLICATION

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of

Docket No: Q67752

Yasuhiro SAITO, et al.

Appln. No.: 10/015,683

Group Art Unit: 1773

Confirmation No.: 8065

Examiner: Leszek B. Kiliman

Filed: December 17, 2001

RECEIVED  
JUL 09 2003  
GROUP 1700

For: PROCESS FOR PRODUCING GLASS SUBSTRATE FOR MAGNETIC RECORDING  
MEDIUM AND GLASS SUBSTRATE FOR MAGNETIC RECORDING MEDIUM  
OBTAINED BY THE SAME

AMENDMENT UNDER 37 C.F.R. § 1.111

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Sir:

This Amendment is submitted in response to the Office Action dated March 4, 2003.

Please amend the above-identified application as follows:

**IN THE CLAIMS:**

**Please cancel claim 2 without prejudice or disclaimer.**

**Please enter the following amended claim:**

1. (Amended) A process for producing a glass substrate for a magnetic recording medium by forming a surface roughness in a main surface of a glass plate that has been formed into a disk shape, which comprises:

imparting a processing mark having a permanent strain to the main surface of the glass plate in a circumferential direction thereof; and